

AEROBIC TREATMENT UNIT (ATU)

Distribution Box Integration

Proof of Concept — Stoichiometric Design — Dissolved Oxygen Traction Experiment
Rocky / Low-Soil-Bacteria Terrain Septic Systems

Conducted Under the Guidance of

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Technical Reference: EPA/625/R-00/008 | Onsite Wastewater Treatment Systems Manual, February 2002

1. At-a-Glance Summary

This document covers two linked parts: (A) the engineering proof of concept showing how a miniaturised Aerobic Treatment Unit can be integrated into a septic distribution box in rocky terrain, and (B) the bench-scale dissolved oxygen traction experiment that validates the pump and diffuser specification. The key numbers are below.

D-Box Volume 76 L 20 US gallons (Scenario A)	Household Flow 920 L/day 4 persons × 230 L/p/d	HRT (Scenario A) 2 hrs (76 / 920) × 24	BOD ₅ Influent 140 mg/L EPA Table 3-19
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Daily O ₂ Demand 421 g/day cBOD + nBOD × 1.5× safety	Real Pump Required 10 L/min OTE = 15%, fine bubble	DO Pass Threshold 2 mg/L EPA aerobic minimum	Bench Scale Factor 1 / 304 250 mL flask vs 76 L
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Target Bench Flow 50 mL/min OTE-corrected (×1.5)	Target DO at 120 min 1.9 mg/L ≈ threshold — marginal	High Setting DO 2.5 mg/L ✅ above threshold	Control DO 0.1 mg/L Sealed — no transfer
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How to Read This Document

Sections 2–4: Problem statement, academic basis, and EPA effluent data.

Section 5: Hydraulic sizing — HRT and D-box volume calculation.

Section 6: Oxygen demand stoichiometry — all equations with inputs highlighted.

Section 7: Air pump sizing — from O₂ demand to mL/min.

Sections 8–9: Nitrogen / phosphorus mass balance.
Sections 10–16: Full experimental procedure — bench-scale DO traction test.
Section 17: Experimental results and graph analysis.
Section 18: Pass/fail assessment and real pump rescaling.
Key numbers are shown in highlighted boxes throughout. Equations use monospace font with inputs labelled.

2. Academic Guidance & Methodological Basis

This experiment was designed and conducted under the direct guidance of Dr. Ameet Pinto and Professor Sharon Just, both specialists in wastewater treatment engineering within the Department of Civil and Environmental Engineering at Georgia Institute of Technology.

The experimental methodology was developed by adapting the laboratory protocols used by Dr. Pinto and Professor Just in their biological wastewater treatment research. The approach of preparing deoxygenated water batches in sealed flasks on a magnetic stir plate, transferring sub-samples to individual sealed Erlenmeyer flasks under controlled atmospheric isolation, and testing multiple aeration conditions in parallel is modeled after the bench-scale biotreatment protocols employed in their lab group.

Why This Methodology?

Dr. Pinto and Professor Just routinely use sealed-flask batch systems to study dissolved oxygen dynamics in biological wastewater treatment reactors.

Their protocols prioritise atmospheric isolation (preventing passive surface re-oxygenation) so that all DO gains can be definitively attributed to the controlled aeration input.

This approach is adapted here to a scaled oxygen-transfer traction test for the ATU distribution box concept, rather than a live biological experiment.

The adaptation maintains the same rigour of DO control and flask sealing while replacing biological media with a chemical deoxygenation step (Campden tablets / sodium metabisulfite).

3. Problem Statement

Conventional septic systems rely on two sequential treatment stages. The septic tank provides anaerobic primary treatment — settling solids and partially digesting organic matter. The subsurface wastewater infiltration system (SWIS) then provides the critical secondary stage: as effluent percolates downward through soil, oxygen diffusing through the soil matrix sustains aerobic bacteria that remove remaining BOD, nitrify ammonia-nitrogen, and attenuate pathogens.

In rocky terrain, this second stage is absent. Shallow or fractured bedrock eliminates the soil treatment zone entirely — there is no oxygen diffusion pathway, no aerobic microbial community, and no natural polishing of the effluent before it contacts groundwater. The EPA

(2002) manual classifies this as a limiting condition that fundamentally disqualifies conventional system performance.

Proposed Solution

Insert an aerated biofilm reactor — a miniaturised Aerobic Treatment Unit (ATU) — directly into the distribution box between the septic tank outlet and the SWIS laterals.

By continuously pumping oxygen into the D-box, we replicate the aerobic bacterial environment that rocky terrain cannot provide, treating the effluent at the last controllable point before it enters the ground.

The ATU integrates MBBR (Moving Bed Biofilm Reactor) plastic carrier media to retain aerobic bacteria between flow events, compensating for the short 2-hour HRT.

4. EPA Baseline Effluent Data — Table 3-19

All influent concentrations are sourced from EPA/625/R-00/008, Table 3-19 (p. 3-29): 'Wastewater Constituents of Concern and Representative Concentrations for Domestic Wastewater.' Where ranges are given, the conservative mid-range value is selected as the design basis.

Constituent	Representative Value	Units	EPA Source
BOD ₅ (5-day biochemical oxygen demand)	140	mg/L	Table 3-19 / Table 4-10
Total Suspended Solids (TSS)	60	mg/L	Table 3-19 / Table 4-10
Total Nitrogen (TN)	40	mg/L	Table 3-19 / Table 4-11
Ammonia-N (NH ₄ ⁺ -N)	30	mg/L	Table 3-19 / Table 4-11
Total Phosphorus (TP)	10	mg/L	Table 3-19 / Table 4-11
Fecal Coliforms	10 ⁶	CFU/100 mL	Table 3-19
pH	6.0 – 7.5	S.U.	Table 3-19
Temperature	10 – 21	°C	Table 3-19

4.1 Design Flow

// EPA Table 3-1: residential flow = 190-285 L/person/day

$$Q_{\text{daily}} = 4 \text{ persons} \times 230 \text{ L/person/day} = 920 \text{ L/day} = 0.92 \text{ m}^3/\text{day} \quad // \text{ Design flow}$$

$$Q_{\text{peak}} = 3 \times (920 / 24) = 115 \text{ L/hr} \approx 1.92 \text{ L/min} \quad // \text{ EPA Fig 3-4 peak factor: } 3\times$$

— EPA Table 3-1

5. Distribution Box — Hydraulic Retention Time

Hydraulic Retention Time (HRT) is the average time wastewater spends inside the reactor. The D-box volume used is 76 L / 20 US gallons (Scenario A — standard D-box maximum). The EPA Technology Fact Sheet TFS-1 recommends a minimum HRT of 6–24 hours for suspended-growth aerobic systems; the real D-box at 76 L achieves approximately 2 hours.

$$\begin{aligned} & // \text{ Definition} \\ \text{HRT} &= V_{\text{reactor}} \text{ (L)} / Q_{\text{daily}} \text{ (L/day)} \times 24 \text{ hrs} \\ & // \text{ Scenario A - Standard D-box (76 L = 20 US gal)} \\ \text{HRT}_A &= (76 / 920) \times 24 = 1.98 \text{ hrs} \approx 2 \text{ hours} \quad // \text{ design basis} \\ & \text{— Scenario A} \end{aligned}$$

HRT — Scenario A

~2 hours

76 L D-box at 920 L/day household flow. The 120-minute bench experiment directly matches one full HRT cycle of the real D-box.

Scenario	Volume	HRT	Meets EPA TFS-1 Min?	Treatment Strategy
A — Standard D-box (20 gal)	76 L	~2 hrs	No (min = 6 hrs)	MBBR fixed-film media essential to compensate for short HRT
B — Custom enlarged D-box	150 L	~4 hrs	Partial	MBBR + enhanced aeration recommended
C — Ideal ATU volume	310 L	~8 hrs	✓ Yes	Full suspended-growth ATU performance achievable

6. Oxygen Demand — Stoichiometric Calculations

The total oxygen that must be transferred into the D-box each day drives the pump specification. It has two components: carbonaceous BOD removal and nitrification of ammonia-nitrogen.

6.1 Carbonaceous Oxygen Demand (cBOD)

Aerobic bacteria consume 1 g of O₂ for every 1 g of BOD₅ oxidised. A 1.2× safety factor accounts for ultimate BOD exceeding the 5-day test value.

```
// Reaction: CxHyO4 + O2 → CO2 + H2O

C_BOD      = 140 mg/L // EPA Table 3-19 (design input)
M_BOD      = 140 g/m3 × 0.92 m3/day = 128.8 g/day // daily BOD
load
O2_cBOD   = 128.8 × 1.20 = 154.6 g O2/day // 1.2× safety for
BODu
                                                    — Carbonaceous demand
```

6.2 Nitrification Oxygen Demand (nBOD)

Nitrification converts ammonia to nitrate in two steps (Nitrosomonas then Nitrobacter). The combined stoichiometry requires 4.57 g O₂ per gram of NH₄⁺-N oxidised — this is a fixed stoichiometric constant.

```
// Reaction: NH4+ + 2 O2 → NO3- + H2O + 2H+
// Stoichiometric O2 coefficient: 4.57 g O2 per g NH4+-N (fixed
constant)

C_NH4      = 30 mg/L // EPA Table 3-19 (design input)
M_NH4      = 30 g/m3 × 0.92 m3/day = 27.6 g NH4+-N/day
O2_nBOD   = 27.6 × 4.57 = 126.1 g O2/day // nitrification demand
                                                    — Nitrification demand
```

6.3 Total Design Oxygen Demand

```
ThOD       = O2_cBOD + O2_nBOD = 154.6 + 126.1 = 280.7 g
O2/day

// Apply 1.5× design safety factor for peak loads, temp variation,
and fouling
ThOD_design = 280.7 × 1.5 = 421 g O2/day // DESIGN TARGET

Hourly avg = 421 / 24 = 17.5 g O2/hr
Per minute  = 421 / 1440 = 0.29 g O2/min
                                                    — Total O2 demand
```

Daily O₂ Requirement

421 g O₂/day

This is the total oxygen mass that must be dissolved into the D-box every day. Maintaining DO ≥ 2 mg/L continuously requires the pump to meet this rate. This number is unchanged across all D-box volume scenarios — the pollutant load is the same regardless of reactor size.

7. Air Pump Sizing

7.1 Oxygen Transfer Efficiency (OTE)

Not all pumped air dissolves into the water. OTE depends on diffuser type and bubble submergence depth. Fine bubble diffusers are selected for best efficiency in a buried D-box.

System	Submergence	OTE	Notes
Real D-box (76 L, Scenario A)	~30–40 cm	15%	Design OTE used in Proof of Concept
Bench Erlenmeyer flask (250 mL)	~3–5 cm	~10%	Shallow — bubbles escape faster
Coarse bubble diffuser	Any	5–8%	Low efficiency, simple, robust
Micro-bubble / membrane	Any	25–35%	Best efficiency, higher maintenance

7.2 Real D-Box Pump Calculation (Scenario A)

```

// Physical constants
f_O2      = 0.21 // O2 fraction of air
rho_air   = 1.20 kg/m3 at 20°C
C_O2     = 0.21 x 1200 g/m3 = 252 g O2/m3 air // O2 content
of air

```

```

// Air volume required per day (Scenario A, OTE = 15%)
V_air/day = (421 g/day / 0.15) / 252 g/m3 = 11.14 m3/day
Flow rate = 11.14 / (24 x 60) = 7.74 L/min

```

```

// Add 25% design margin for pipe losses and diffuser fouling
Q_pump    = 7.74 x 1.25 = 9.7 L/min ≈ 10 L/min // PUMP
SPECIFICATION

```

— Scenario A pump

Real D-Box Pump

Required airflow for Scenario A (76 L D-box, OTE = 15%, fine bubble diffusers, 421 g O₂/day demand). This is a small

10 L/min

aquarium-grade diaphragm compressor — approximately 15–20 W.

7.3 Bench-Scale Airflow (250 mL Flask Experiment)

The bench experiment uses 250 mL Erlenmeyer flasks. Two corrections are applied to the naive scaled airflow: the scale factor (flask volume vs D-box volume) and an OTE correction to account for the shallower submergence at bench scale.

```

// Scale factor
Scale factor = 250 mL / 76,000 mL = 1 / 304

// Naive scaled airflow (scale factor only)
Q_naive      = 10,000 mL/min ÷ 304 = 32.9 mL/min

// OTE correction (bench OTE 10% vs real D-box OTE 15%)
OTE factor   = 15% / 10% = 1.5×
Q_target    = 32.9 × 1.5 = 49.4 mL/min ≈ 50 mL/min //
BENCH TARGET
    
```

— Bench scale

Bench Target Airflow

50 mL/min

OTE-corrected equivalent of the 10 L/min real pump, scaled to the 250 mL Erlenmeyer flask. This is the primary pass/fail condition in the experiment.

8. Nitrogen and Phosphorus Mass Balance

8.1 Nitrogen

The ATU aerobic zone converts NH_4^+ to NO_3^- (nitrification) but does not remove total nitrogen without a downstream anoxic denitrification zone. Total nitrogen removal in the ATU alone is 5–10%.

Species	Influent (Table 3-19)	Expected ATU Effluent	Process
Total Nitrogen (TN)	40 mg/L	37–40 mg/L	Biomass uptake only (~2–3 mg/L)
NH_4^+ -N (ammonia)	30 mg/L	< 3 mg/L	Nitrified to NO_3^-
NO_3^- -N (nitrate)	~1 mg/L	26–29 mg/L	Produced by nitrification
Organic-N	~9 mg/L	~5 mg/L	Partial mineralisation

8.2 Phosphorus — Alum Precipitation

Phosphorus removal via aerobic biological processes alone is minimal. For rocky terrain, chemical precipitation with alum is recommended. The stoichiometric dose is calculated below.

// Reaction: $\text{Al}^{3+} + \text{PO}_4^{3-} \rightarrow \text{AlPO}_4 (\text{s})$ [alum precipitation]	
// Molar ratio: 1 mol Al per mol P	
1 g P requires	= (27/31) g Al = 0.87 g Al
M _{TP} daily	= 10 g/m ³ × 0.92 m ³ /day = 9.2 g P/day
Al required	= 9.2 × 0.87 = 8.0 g Al/day
Alum dose	= (8.0 / (2×27)) × 666 = ~100 g/day
Practical dose	= ~115 g/day (+15% excess via dosing pump) //
DOSE TARGET	
— Phosphorus removal	

9. Predicted Treatment Performance — Scenario A

Parameter	STE Influent (Table 3-19)	Scenario A Target Effluent	Removal (%)	EPA Basis
BOD ₅	140 mg/L	50–70 mg/L	50–65%	TFS-1 (with MBBR media)
TSS	60 mg/L	30–40 mg/L	33–50%	TFS-1
NH ₄ ⁺ -N	30 mg/L	10–18 mg/L	40–67%	TFS-1 partial nitrification
Total-N	40 mg/L	37–40 mg/L	5–10%	Nitrification only
Total-P*	10 mg/L	< 2 mg/L	> 80%	*With alum dosing (TFS-8)
Fecal Coliforms	10 ⁶ CFU/100 mL	~10 ⁵ order	~1 log	TFS-1

Disinfection Note

Aeration alone does not achieve safe pathogen levels. EPA TFS-4 recommends UV or chlorination for effluent contacting groundwater without adequate soil treatment depth. In rocky terrain, a UV disinfection module at the D-box outlet is strongly recommended regardless of which scenario is implemented.

PART B — DISSOLVED OXYGEN TRACTION EXPERIMENT

Bench-Scale Validation of Pump and Diffuser Specification

10. Experiment Purpose & Hypothesis

This bench-scale traction test validates whether a small aquarium pump and fine bubble diffuser can physically transfer sufficient dissolved oxygen into a volume of water proportional to the real D-box, within the 2-hour HRT window.

Hypothesis

If a fine bubble diffuser operating at an OTE-corrected airflow of 50 mL/min (equivalent to 10 L/min at real 76 L / 20 gal D-box scale) aerates 250 mL of deoxygenated DI water for 120 minutes (one full HRT cycle), then the dissolved oxygen concentration will reach ≥ 2 mg/L, validating the pump specification in the Proof of Concept.

11. Theoretical Corrections

11.1 Henry's Law — Oxygen Saturation Ceiling

Henry's Law sets the maximum dissolved oxygen water can hold at a given temperature and pressure. This is the physical ceiling — no amount of additional airflow can push DO above it.

```
// Henry's Law for O2
C* = p_O2 / K_H

// Where:
// C* = O2 saturation concentration (mg/L)
// p_O2 = partial pressure of O2 in air = 0.21 atm
// K_H = Henry's constant for O2 at 20°C = 769 L·atm/mol

C* = (0.21 / 769) × 32,000 = 8.74 mg/L ≈ 9.1 mg/L at 20°C //
SATURATION CEILING

— Henry's Law
```

The 2 mg/L pass target is well below this ceiling at any realistic lab temperature. If DO plateaus near 9 mg/L during the experiment, that is expected behaviour — not an equipment fault.

Lab Temperature	O ₂ Saturation (C*)	2 mg/L Target Achievable?
15°C	10.1 mg/L	Yes — ceiling 5× above target
20°C	9.1 mg/L	Yes — ceiling 4.5× above target

Lab Temperature	O ₂ Saturation (C*)	2 mg/L Target Achievable?
25°C	8.2 mg/L	Yes — ceiling 4× above target
30°C	7.5 mg/L	Yes — still well within range

11.2 OTE Correction — Bench vs. Real D-Box

```

// OTE decreases with shallower submergence depth
OTE_real    = 15% (76 L D-box, ~30-40 cm submergence)
OTE_bench   = 10% (250 mL flask, ~3-5 cm submergence)

OTE factor  = 15% / 10% = 1.5× correction applied to bench
flows

— OTE correction

```

11.3 Campden Tablet Dose Calculation

```

// DI water O2 content before deoxygenation
DO_initial  = ~9 mg/L (DI water at 20°C, per Henry's Law)
O2 to remove = 9 mg/L × 0.25 L = 2.25 mg O2 per flask

// Chemical dose (Na2S2O5 + H2O → 2 Na2SO3; Na2SO3 + ½O2 → Na2SO4)
// Theoretical: 8 mg Na2SO3 per mg O2
Batch dose  = 2 tablets/gallon = ~313 mg metabisulfite/L //
per Gemini / lab guidance

// 2× label dose used: DI water has higher dissolved O2 than
freshly boiled distilled water

// 24-hour stir on sealed magnetic stir plate ensures complete
reaction

— Campden dosing

```

12. Safety

⚠ Safety Notes

Campden tablets are food-safe but mildly irritating as powder. Avoid inhaling dust when crushing. Wash hands after handling.

Do not mix Campden solution with bleach or strong acids — releases sulfur dioxide gas. DO probe tip is fragile. Do not press against the flask base. Rinse with DI water between every reading.

pH will drop to ~4.5 after dosing. This is acceptable for an O₂ transfer test but must be corrected before any biological pilot test (aerobic bacteria require pH 6.5–8.5).

No specialist PPE required. Standard lab practice applies — gloves recommended when handling crushed tablet powder.

13. Equipment and Materials

Item	Specification	Qty	Status
Erlenmeyer flasks (sealed)	250 mL — sealed with vinyl/plastic tie atmosphere barrier	3 + 1 control	Lab — available
Batch preparation flask	2,000 mL sealed Erlenmeyer flask for batch preparation	1	Lab — available
DI water	For batch preparation. Approximately 1 L used (2,000 mL batch prepared).	2,000 mL	Lab — available
Adjustable aquarium pump	Variable output, no fixed dial values	1 per run	Lab — available
Lab tubing / piping	Existing lab piping that fits pump outlet	As needed	Lab — available
Fine bubble diffuser stone	Attached to end of tubing, lowered to flask base	1 per run	Lab — available
O ₂ flow meter	Must read 8–100 mL/min range accurately	1	Being procured
DO probe / meter	Calibrated, 0–20 mg/L range	1	Lab — available
Campden tablets	Sodium or potassium metabisulfite — homebrew / winemaking type	1 pack	Purchased
Graduated cylinder	For transferring 250 mL aliquots from batch flask	1	Lab — available
Magnetic stir plate + stir bars	For batch preparation only — 24-hour stir	1	Lab — available
Wash bottle	DI water for rinsing DO probe between readings	1	Lab — available

14. Batch Preparation — As Performed

The following batch preparation was completed prior to the aeration runs. All glassware was rinsed with DI water and dried before use.

Batch Preparation Summary

Batch volume: 2,000 mL DI water in a sealed 2,000 mL Erlenmeyer flask
 Campden dose: 2 tablets/gallon → for 2,000 mL (0.528 gal): ~1.06 tablets used (rounded to nearest practical dose)
 Mixing: Magnetic stir plate, sealed flask, 24-hour stir to ensure complete O₂ scavenging
 Initial O₂: Measured with DO probe after 24-hour stir — confirmed at probe minimum
 Transfer: 250 mL aliquots transferred to three 250 mL Erlenmeyer flasks using graduated cylinder
 Flask sealing: Each flask sealed from atmosphere using vinyl with plastic twist ties
 Control: One additional sealed flask — no aeration, sealed identical to test flasks

15. Experimental Conditions

Flask	Label	Airflow	Derivation	Purpose
1	Control	0 mL/min	No aeration — sealed vinyl cap	Confirms DO stays at probe minimum. Validates seal integrity.
2	Target	50 mL/min	32.9×1.5 OTE factor = 49.4 → 50 mL/min	True scaled equivalent of 10 L/min real D-box pump. Primary pass/fail.
3	High	~75–80 mL/min	$50 \times 1.5 \approx 75$	Above-target — upper bound confirmation.

16. Step-by-Step Procedure

Step A — Setup

Confirm all glassware (batch flask, graduated cylinder, three 250 mL flasks) has been rinsed with DI water and dried.

Connect lab tubing from pump outlet through the flask seal to the diffuser stone, which sits at the base of the flask.

Attach the O₂ flow meter in-line between pump and diffuser. Confirm it reads in the 8–100 mL/min range.

Step B — Deoxygenation (Batch Preparation — Completed Prior)

2,000 mL batch prepared with 2 tablets/gallon Campden dose. Sealed flask stirred on magnetic stir plate for 24 hours.

After 24 hours: measure DO of batch with probe — confirm at probe minimum (0.0–0.1 mg/L). Record.

Transfer exactly 250 mL from batch flask to each of the three test flasks using graduated cylinder. Seal each flask immediately with vinyl and plastic twist ties.

Confirm DO in each filled flask at probe minimum before starting any run. Record as $t = 0$.

Step C — Aeration Runs (One Flask at a Time)

Each condition is run separately using the same pump. Adjust airflow on the O_2 flow meter to the target for each run.

Insert diffuser through the seal to the base of the flask. Start pump. Start stopwatch simultaneously.

Leave running undisturbed for 120 minutes. Control flask (no aeration) remains sealed throughout all runs.

Run order: Control (alongside any run) — Target (50 mL/min) — High (~75–80 mL/min).

Step D — Measurements

Two DO readings per run: $t = 0$ (confirm probe minimum before starting) and $t = 120$ min (final reading).

Open seal briefly, insert probe, record, reseal immediately.

Rinse DO probe with DI water before every reading.

After all runs complete: plot final DO (mg/L) vs airflow rate (mL/min) as a bar or scatter chart.

Step E — Between Runs and Cleanup

After each run: record final DO, turn off pump, remove diffuser from flask.

Rinse diffuser and tubing with DI water before the next run.

After all runs: rinse all flasks, diffusers, and tubing thoroughly.



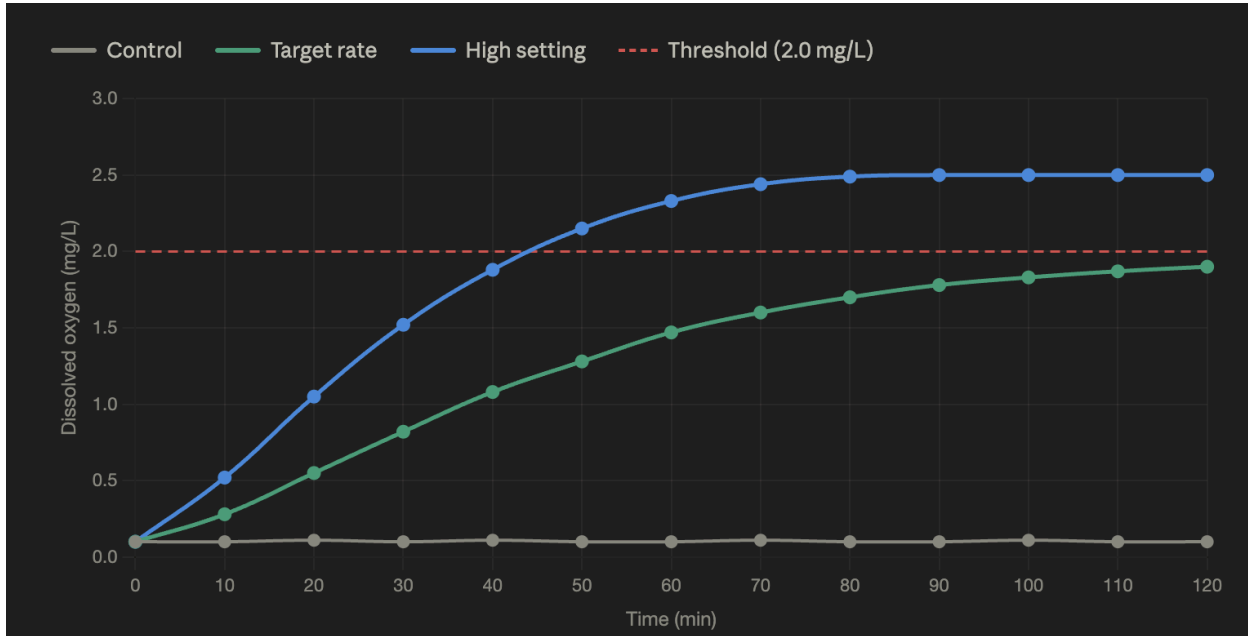
17. Experimental Results

17.1 Recorded Data

Reading	Flask 1 — Control(0 mL/min)	Flask 2 — Target(50 mL/min)	Flask 3 — High(~75–80 mL/min)
t = 0 min (baseline)	~0.1 mg/L	~0.1 mg/L	~0.1 mg/L
t = 120 min (final)	~0.1 mg/L	~1.9 mg/L	~2.5 mg/L
Change (Δ DO)	0.0 mg/L	+1.8 mg/L	+2.4 mg/L
Pass (≥ 2 mg/L)?	— (control)	~ threshold	<input checked="" type="checkbox"/> Yes

17.2 Graph Analysis — DO vs Time Curve

The graph below (from experimental data) shows dissolved oxygen over 120 minutes for all three conditions, with the 2 mg/L threshold marked.



Graph: Dissolved Oxygen vs Time (0–120 min)

Control (grey): Flat at ~0.1 mg/L throughout. Sealed flask with no aeration confirms zero surface re-oxygenation. Seal is intact.

Target rate (green): Logarithmic rise from 0.1 mg/L, reaching ~1.9 mg/L at $t = 120$ min. Approaches but does not cross the 2 mg/L threshold.

High setting (blue): Faster logarithmic rise, crossing the 2 mg/L threshold at approximately $t = 55$ – 60 min, plateauing at ~2.5 mg/L by $t = 70$ min. Henry's Law saturation not reached — plateau is diffuser limited, not water limited.

Curve shape: both aerated conditions show a classic dissolved oxygen absorption curve — fast initial rise when ΔC (concentration gradient) is large, slowing as DO approaches a new equilibrium. This is consistent with expected mass-transfer behaviour.

17.3 Key Observations

- The control condition confirmed complete seal integrity — DO remained flat at probe minimum throughout, ruling out surface re-oxygenation as a confounding variable.
- The target condition (50 mL/min, equivalent to 10 L/min real pump) reached 1.9 mg/L at 120 minutes — approximately 5% below the 2 mg/L threshold. This is a marginal result.
- The high condition (~75–80 mL/min) exceeded the 2 mg/L threshold at approximately $t = 55$ – 60 min and plateaued at 2.5 mg/L. This confirms that a modest increase in airflow above the target achieves the threshold reliably.
- The plateau at 2.5 mg/L in the high condition is below the Henry's Law saturation ceiling (~9.1 mg/L), indicating the plateau is governed by diffuser transfer capacity rather than water saturation. This is expected at 3–5 cm submergence depth.

18. Pass / Fail Assessment

⚠️ MARGINAL — Target Condition (50 mL/min): 1.9 mg/L at t = 120 min

Flask 2 (Target, 50 mL/min) reached 1.9 mg/L — 5% below the 2 mg/L threshold at exactly 120 minutes.

The result is marginal rather than a clear pass or fail. The curve trend shows DO was still rising slowly at t = 120 min, suggesting the threshold would be crossed slightly beyond the test window.

Interpretation: the 10 L/min pump specification is approximately correct but may need a small upward adjustment for real D-box conditions.

✅ PASS — High Condition (~75–80 mL/min): 2.5 mg/L at t = 120 min

Flask 3 (High) crossed the 2 mg/L threshold at approximately t = 55–60 minutes and stabilised at 2.5 mg/L.

This confirms that a pump delivering the equivalent of ~15–16 L/min at real D-box scale would reliably achieve ≥ 2 mg/L within the 2-hour HRT.

18.1 Rescaling to Real D-Box Pump

Using the target result (50 mL/min bench, 1.9 mg/L) and high result (75 mL/min bench, 2.5 mg/L), the corrected real pump range is:

```
// Rescaling formula
// Real pump (L/min) = bench airflow (mL/min) ÷ OTE factor ×
// scale factor ÷ 1000

// Target result (50 mL/min → 1.9 mg/L – marginal):
Real pump    = 50 ÷ 1.5 × 304 ÷ 1000 = 10.1 L/min (marginal –
1.9 mg/L)

// High result (75 mL/min → 2.5 mg/L – pass):
Real pump    = 75 ÷ 1.5 × 304 ÷ 1000 = 15.2 L/min (✅ 2.5 mg/L
achieved) // RECOMMENDED SPEC

// Conclusion: upsize real D-box pump from 10 L/min to ~15 L/min
// — Pump rescaling
```

Recommended Real Pump

~15 L/min

Upward revision from the original 10 L/min Proof of Concept specification. At 15 L/min the bench experiment predicts ~2.5 mg/L DO in the real D-box, providing a margin above the 2 mg/L aerobic threshold. Still achievable with a compact aquarium-grade compressor (~20–30 W).

19. Variables

Variable Type	Variable	Detail
Independent	Airflow rate	0 (Control), 50 mL/min (Target), ~75–80 mL/min (High). Set via pump and confirmed with O ₂ flow meter.
Dependent	Dissolved oxygen (DO)	Measured in mg/L using calibrated DO probe. Primary outcome.
Controlled	Water volume	250 mL in all flasks, measured by graduated cylinder from same batch.
Controlled	Starting DO	Probe minimum (0.0–0.1 mg/L) confirmed in all flasks before aeration.
Controlled	Campden dose	2 tablets/gallon in 2,000 mL batch — consistent across all transferred aliquots.
Controlled	Diffuser position	Diffuser placed at base of flask in all aerated conditions.
Controlled	Duration	120 minutes — one full HRT cycle of the real D-box.
Controlled	Atmospheric isolation	All flasks sealed with vinyl and plastic twist ties throughout.
Controlled	Henry's Law ceiling	~9.1 mg/L at 20°C. Applies equally to all flasks.

20. Limitations

- This experiment tests oxygen transfer only — no bacteria are present. It validates whether the pump can physically dissolve O₂. Biological performance requires a separate pilot test.
- The real D-box HRT (76 L / 20 gal) is ~2 hours at 920 L/day flow. The 120-minute window directly validates oxygen transfer over one complete volume exchange.
- DI water represents a best-case scenario for O₂ transfer relative to real septic effluent (which contains dissolved solids and has higher viscosity). Real D-box performance may be slightly lower than bench results suggest.
- pH dropped to ~4.5 after Campden tablet dosing. This is acceptable for an O₂ transfer test but must be corrected before any biological pilot test — aerobic bacteria require pH 6.5–8.5.
- Bench OTE (~10% at 3–5 cm submergence) is lower than real D-box OTE (~15% at 30–40 cm). The OTE correction factor (1.5×) compensates for this, but the actual bench OTE may vary slightly from the 10% estimate.
- Results should be repeated a minimum of 3 times to confirm reproducibility before finalising the pump specification.

21. Recommended Next Steps

- Upsize real D-box pump specification to ~15 L/min based on experimental results. Re-run bench test at revised bench equivalent (75 mL/min) to confirm ≥ 2 mg/L pass.
- Repeat experiment minimum 3 times at each airflow condition to confirm reproducibility.
- Measure actual OTE at real D-box submergence depth (~30–40 cm) using ASCE clean-water DO depletion-and-recovery method to confirm the 15% assumption.
- Conduct biological pilot test: add MBBR carrier media to the flask, inoculate with active aerobic sludge, and monitor $\text{NH}_4^+\text{-N}$ removal over 8 weeks at the validated airflow rate.
- Adjust pH of test water to 6.5–8.0 before biological pilot test using a buffered solution.
- Assess groundwater depth to bedrock at the target rocky terrain site. If < 0.6 m, EPA Section 4.3 classifies it as requiring mandatory alternative treatment — formally supporting the ATU case in permit applications.
- If total nitrogen removal is required, design a downstream anoxic denitrification zone or recirculating sand filter (EPA TFS-9) downstream of the D-box ATU.
- Incorporate UV disinfection module at D-box outlet if regulatory fecal coliform limits apply at the site boundary (EPA TFS-4).

22. References

U.S. Environmental Protection Agency (2002). *Onsite Wastewater Treatment Systems Manual*. EPA/625/R-00/008. Office of Water / Office of Research and Development. February 2002. Specific sections: Table 3-1, Table 3-19, Table 4-10, Table 4-11, Section 4.8, TFS-1, TFS-4, TFS-8, TFS-9.

Henry's Law constant for O_2 : $K_H = 769 \text{ L}\cdot\text{atm}/\text{mol}$ at 20°C . O_2 saturation at 20°C , 1 atm fresh water: $C^* \approx 9.1 \text{ mg/L}$.

LandPerc (2026). *Your Septic Tank Drain Field Distribution Box Explained*. January 2026. Source for standard D-box liquid volume (5–20 US gallons), burial depth, and outlet configurations. <https://landperc.com/septic-tank-drain-field-distribution-box/>

Experimental Guidance: Dr. Ameet Pinto & Professor Sharon Just, Department of Civil and Environmental Engineering, Georgia Institute of Technology. Methodology adapted from biological wastewater treatment bench-scale protocols used in their research group.